

Table F
Applicable inspection levels AQL

ITEM	REQUIREMENTS	INSPECTION LEVEL	AQL
1	Quality of Geometry	S4(1)	0,4%
2	Quality of Surface	S4	0,4%
3	Surface Roughness Hardness, Surface Corrosion Decarburization	Use the size shown below and accept lot if all test results are within specifications Number of balls 0 – 35,000 35,001 and over	sample size 5 8

(1) Minimum sample size of 32 balls shall apply to lots of 1200 or more pieces. For lots of less than 1200 sample size shall be set by agreement between manufacturer and purchaser.